

PRODUCT GUIDE

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SETTING THE STANDARD FOR INNOVATION.

5,618,02

A global company technologically driven for innovation with the highest standards for quality and reliability. Engineering support staff including, value engineering for increased value through cost improvements, industrial design/human factors expertise for product styling, design

and ergonomic input, and a long range R & D group for new technologies and design of future products.

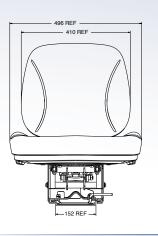
MORE THAN 100 UTILITY, DESIGN AND PROCESS PATENTS

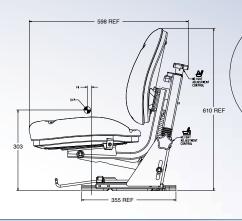


706E / 705E

GRAY VINYL

BLACK VINYL SHOWN





Applications: Small Tractors, 25-40 HP

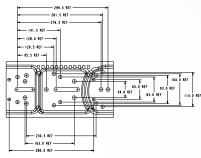
700 Series Economy Seat Top

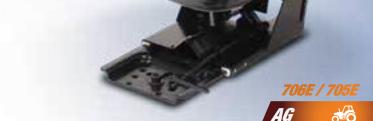
- Back & Seat cushions
 - Black vinyl
 - Gray vinyl

Behind-The-Seat Suspension

- Weight adjust
- Height adjust
- Slides
- Flat horizontal base
- Adjustable angle base

MOUNTING

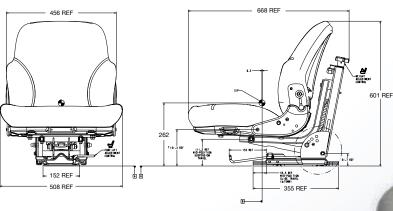




3005E

BLACK VINYL

GRAY VINYL



Applications: Small Tractors, 25-40 HP

3000 Series Comfort Seat Top

- Wide vinyl cushions
 - Black
 - Gray

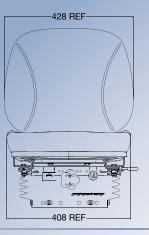
Behind-The-Seat Suspension

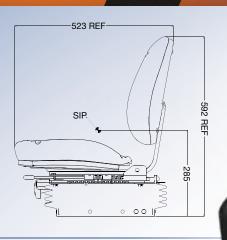
- Weight adjust
- Fore/aft adjust
- Angle mounting base 12, 16, 25, 36, 42 deg

Optional

- Armrests





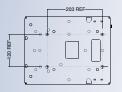


Applications: Small Tractors, 25-40 HP

600 Series Economy Seat Top

- Black vinyl back & seat cushions

MOUNTING



HD Economy Suspension

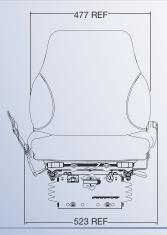
- Weight adjust
- Height adjust
- Fixed shock
- Slides
- Molded rubber boot



AG

6

1408



-600 REF S.I.P.-

ASPHALT GRAY

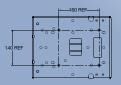
SHOWN

Applications: Utility, Compact & HP Tractors, Harvesters

1400 Series Seat Top

- One-piece stamped-metal pan
- One piece cushion
- Asphalt gray cloth
- Seat belt

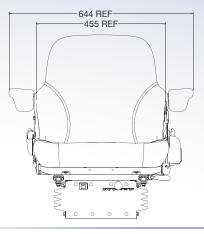
MOUNTING

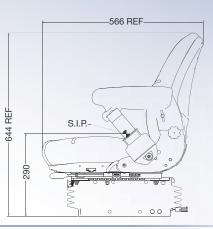


HD Compact Mechanical

- Weight adjustHeight adjust
- Fixed shock
- Slides
- Molded rubber boot







Applications: Utility, Compact & HP Tractors, Harvesters

3000 Series Seat Top

- Contoured metal seat & back pans
- Ergonomic contoured comfort cushions - Asphalt gray cloth
- Seat belt

- Recliner
- Tilt-up adjustable
- armrests

Compact Air Suspension

- 12V compressor
- Shock
- Slides
- Molded rubber boot

Optional

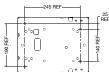
- Fore/aft isolator kit



AG

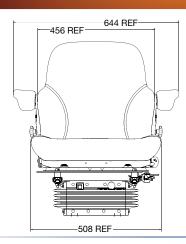


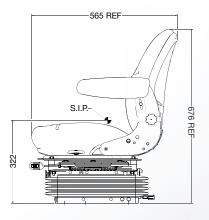
MOUNTING



3030T

MOJAVE BROWN CLOTH FAB **SHOWN**





Applications: Utility, Compact & HP Tractors, Harvesters

3000 Series Seat Top

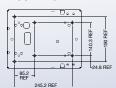
- Contoured metal seat & back pans
- Ergonomic contoured comfort cushions
 - Mojave brown cloth
 - Asphalt gray cloth
- Recliner
- Tilt-up adjustable armrests

Compact Air Suspension

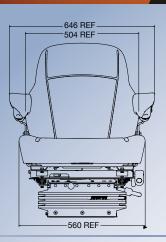
- 12V compressor
- Shock
- Fore/aft isolator
- Slides
- Swivel
- Molded rubber boot

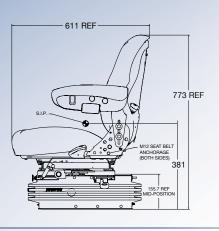


MOUNTING



MOJAVE BROWN CLOTH FAB **SHOWN**





Applications: Utility & Large HP Tractors, Combines/Harvesters, Sprayers

5500 Series Seat Top

- Contoured metal seat & back pans
- Ergonomic contoured comfort cushions
 - Mojave brown cloth
 - Charcoal gray cloth
 - Black vinyl

- Recliner
- Mechanical lumbar
- Tilt-up adjustable armrests

LP Air Suspension

- 12V compressor
- Fore/aft isolator
- Slides
- Molded rubber boot
- Shock

Optional

- Swivel

MOUNTING



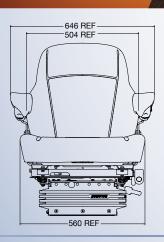


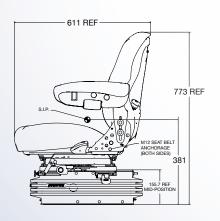
5555

BLACK CONFETTI CLOTH

CHARCOAL GRAY

MOJAVE BROWN CLOTH FAB SHOWN





Applications: Utility & Large HP Tractors, Combines/Harvesters, Sprayers

5500 Series Seat Top

- Contoured metal seat & back pans
- Ergonomic contoured comfort cushions
 - Mojave brown cloth

 - Black confetti cloth
- Recliner
- Mechanical lumbar
- Tilt-up adjustable armrests

LP Air Suspension

- 12V compressor
- Fore/aft & lateral isolators
- Slides
- Molded rubber boot

8

- Adjustable shock

Optional

- Swivel

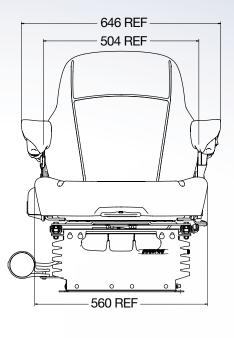


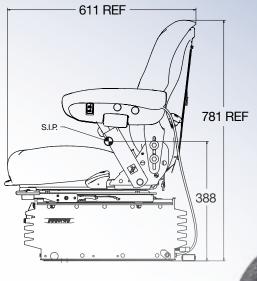


5545

AG

6





Applications: Utility & Large HP Tractors, Combines/Harvesters, Sprayers

5500 Series Seat Top

- Contoured metal seat & back pans
- Ergonomic contoured comfort cushions
 - Mojave brown cloth
 - Asphalt gray cloth
- Mechanical lumbar
- Tilt-up adjustable armrests
- Swivel

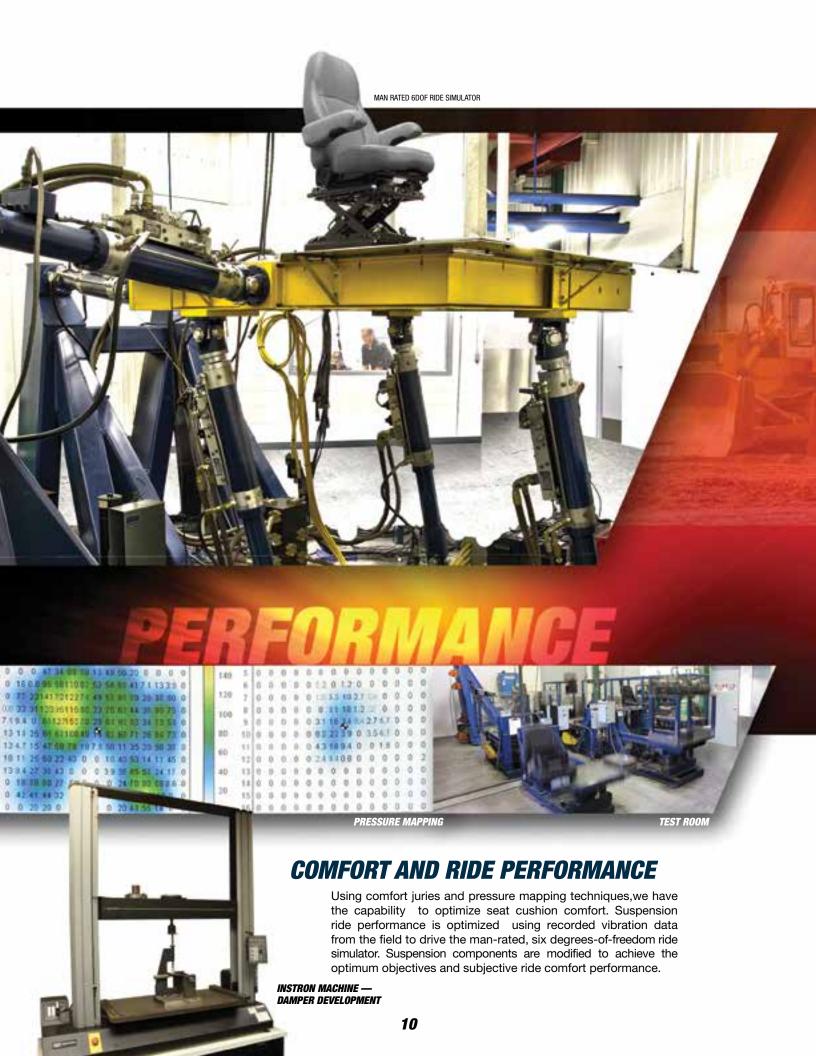
Active VRS Air Suspension

- 12V compressor
- Magnetic active damper
- Fore/aft & lateral isolators
- Slides
- Air reservoir tank
- Molded rubber boot

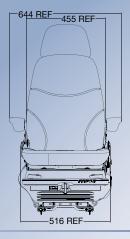
MOUNTING

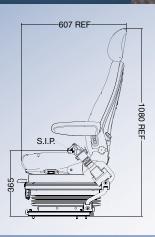








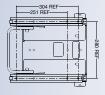




Applications: Medium & Large Excavators

7000 Series Seat Top

- Contoured metal seat & back pans High back rest
- Ergonomic contoured comfort cushions Asphalt gray cloth
- **MOUNTING**



- Recliner
- Front/rear seat tilt/ height adjust
- Mechanical lumbar
- Tilt-up adjustable armrests
- Articulating upper back rest
- Seat belts/tethers

Mechanical Suspension Excavator

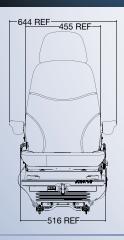
- Weight adjust
- Height adjust
- Fixed shock
- Slides (bottom)
- Molded rubber boot

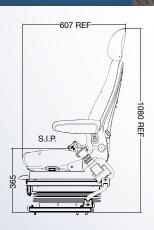
ASPHALT GRAY

SHOWN



D7030





Applications: Medium & Large Excavators

7000 Series Seat Top

- Contoured metal seat & back pansHigh back rest
- Ergonomic contoured comfort cushionsAsphalt gray cloth

MOUNTING

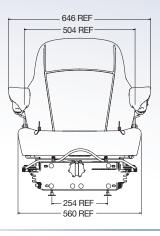


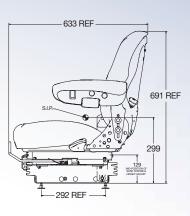
- Recliner
- Front/rear seat tilt/ height adjust
- Mechanical lumbar
- Tilt-up adjustable armrests
- Articulating upper back rest
- Seat belts/tethers

Air Suspension Excavator Seat

- Weight adjust
- Height adjust
- Fixed shock
- Slides (bottom)
- Molded rubber boot
- 24V compressor







Applications: Medium-Heavy Construction & Mining Equipment

5500 Series Seat Top

- Contoured metal seat & back pans
- Ergonomic contoured comfort cushions
 - Black vinyl
 - Charcoal gray cloth
- Recliner
- Mechanical lumbar

Guardian Mechanical Suspension

- Weight adjust
- Internal height adjust
- Fixed shock
- Internal tethers
- Double locking slides
- Molded rubber boot

Optional

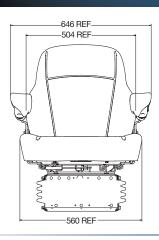
- Tilt-up adjustable armrests (shown)

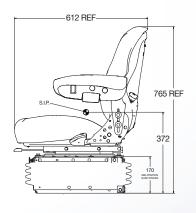


5552

BLACK VINYL

SHOWN





Applications: Medium-Heavy Construction & Mining Equipment

5500 Series Seat Top

- Contoured metal seat & back pans
- Ergonomic contoured comfort cushions Mechanical lumbar
 - Black vinyl
 - Charcoal gray cloth
- Recliner
- Tilt-up adjustable armrests

HD Air Suspension

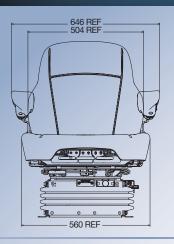
- 12V or 24V compressor
- Slides
- Molded rubber boot
- Shock
- Heavy duty puck slides

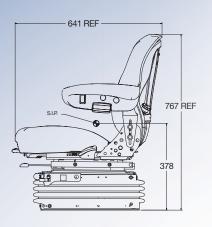


MOUNTING



SHOWN





Applications: Medium-Heavy Construction & Mining Equipment

5500 Series Seat Top

- Contoured metal seat & back pans
- Ergonomic contoured comfort cushions Mechanical lumbar
 - Asphalt gray cloth
- Recliner
- Tilt-up adjustable armrests
- Seat cushion tilt
- Seat cushion extension

TLV (Togglelink) **Air Suspension**

- 24V compressor
- Adjustable shock
- HD puck slides
- Molded rubber boot



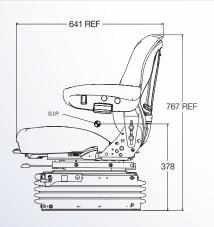
MOUNTING



MAMMOTH LEATHER WITH GRANITE GRAY CLOTH FAB SHOWN







Applications: Medium-Heavy Construction & Mining Equipment

5500 Series Seat Top

- Contoured metal seat & back pans
- Ergonomic contoured comfort cushions Mechanical lumbar
 - Mammoth gray leather with bolsters Tilt-up adjustable granite gray cloth inserts
- MOUNTING

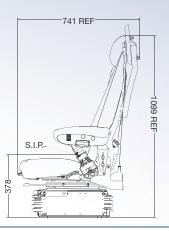
- Recliner
- armrests
- Seat cushion tilt
- Seat cushion extension

TLV (Togglelink) Air Suspension

- 24V compressor
- Adjustable shock
- HD puck slides
- Molded rubber boot







Applications: Medium-Heavy Construction & Mining Equipment

8500 Series Seat Top

- Contoured metal seat & back pans
 - High back rest
- Ergonomic contoured comfort cushions
 - Asphalt gray cloth

MOUNTING



- Recliner
- Mechanical lumbar
- Seat angle adjust
- Seat extension adjust
- Articulating upper back rest
- Tilt-up adjustable armrests
- 3-point restraint system

TLV (Togglelink) Air Suspension

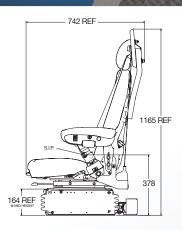
- 24V compressor
- Adjustable shock
- Fixed shock
- HD puck slides
- Molded rubber boot



D8599

MAMMOTH LEATHER WITH GRANITE GRAY CLOTH FAB SHOWN





Applications: Large Construction and Mining Equipment, OHT, ADT

8500 Series Seat Top

- High back
- Contoured metal seat & back pans
- Ergonomic contoured comfort cushions
 - Mammoth gray leather bolsters with Mechanical lumbar granite gray cloth inserts

MOUNTING



- Seat cushion tilt adjust
- Seat cushion extension adjust
- Recliner
- Tilt-up adjustable armrests
- Articulating upper back rest
- 3-point restraint system

Active VRS TLV (Togglelink) **Air Suspension**

- 24V compressor
- 12V Active Magnetic damper system
- HD Puck slides
- Air reservoir tank
- Molded rubber boot

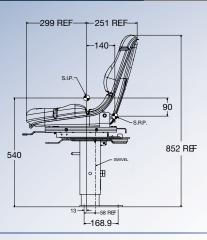
Optional

- Without 3-point restraint system



1002E/T





Applications: Backhoe Loaders

1000 Series Static Seat Top

- Metal stamped pans
- One-piece wheat color vinyl cushions

Options

- Tilt-up armrests

HD Slide/Swivel

- Slide
- Single bolt slide/swivel 180°

Height Adjust Pedestal

WHEAT VINYL

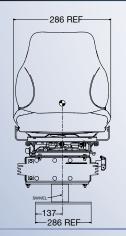
SHOWN

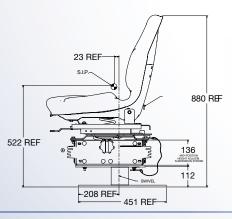
- 3 positions
- height adjustment
- Seat belt achorage points



1427E/T

BLACK VINYL SHOWN





Applications: Backhoe Loaders

1400 Series Static Back Seat Top

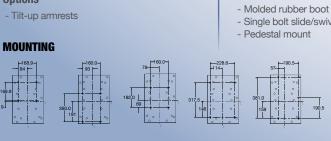
- Metal stamped pan
- One-piece black vinyl cushions

Options

Guardian Mechanical Suspension

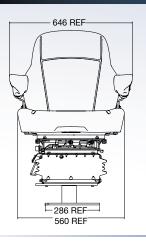
- Weight adjust
- Internal height adjust
- Fixed shock
- Single bolt slide/swivel 180 degrees

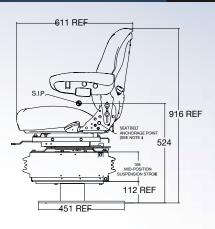
16





BLACK VINYL **SHOWN**





Applications: Backhoe Loaders

5500 Series Seat Top

- Contoured metal seat & back pans
- Ergonomic contoured comfort cushions Mechanical lumbar
 - Black vinyl

- Recliner

- Tilt-up adjustable armrests

Guardian Mechanical Suspension

- Weight adjust
- Internal height adjust
- Fixed shock
- Molded rubber boot
- Single bolt slide/swivel 180 degrees
- Pedestal mount







5540/T

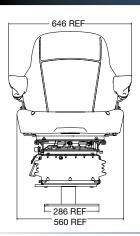


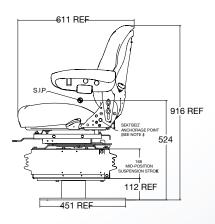






SHOWN





Applications: Backhoe Loaders

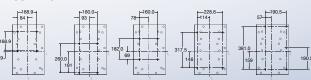
5500 Series Seat Top

- Contoured metal seat & back pans
- Ergonomic contoured comfort cushions Mechanical lumbar
 - Black vinyl
 - Charcoal gray cloth
- Recliner
- Tilt-up adjustable armrests

Air Suspension Excavator Seat

- 12V compressor
- Shock
- Molded rubber boot
- Single bolt slide/swivel 180 degrees
- Pedestal mount

MOUNTING





5527E/T

CON



DRIVEN BY SCIENCE AND INGENUITY

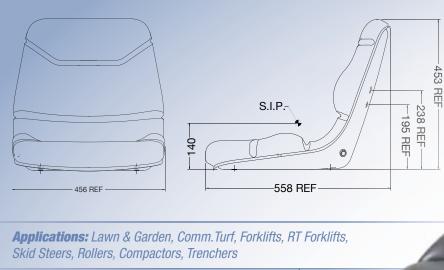
A full Engineering department utilizing the latest predictive design and analytical tools. Experts in suspensions, soft trim goods and other seating features based around the world. Aided by benchmarking and focus group activities, the Engineering function brings customers wants, needs and desires to reality.

- ProEngineer CAD Software + ISDX Surface Modeling Algor FEA, SMC Spring Design and Feature CAM Software MATLAB
- Cushion and Cover Development Lab including Pattern and Mold Fabrication Capabilities
- Mobile Ride Simulator for customer use
- Prototyping experimental and prototype fabrication lab including a laser cutter and rapid prototyping.









SS Static Seats

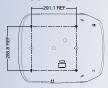
- One-piece stamped-steel pan
- Ergonomic one-piece molded self-draining cushion
- Black vinyl (E)
- Brown vinyl
- Gray vinyl
- Protective edge trim

Optional

- Armrests
- Slides



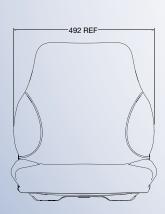
MOUNTING



1400E

GRAY VINYL

BLACK VINYL SHOWN



545 REF 269.3 REF 225.0 REF

Applications: Lawn & Garden, Comm. Turf, Forklifts, RT Forklifts, Skid Steers, Rollers, Compactors, Trenchers

Highback Static Seats

- One-piece stamped-steel pan with highback
- Ergonomic one-piece molded self-draining cushion
- Black vinyl (E)
- Gray vinyl
- Protective edge trim
- Mtg: 8", 9.5" & 11.25"x11.5"

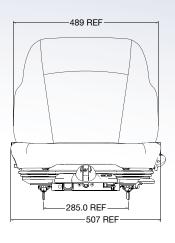
Optional

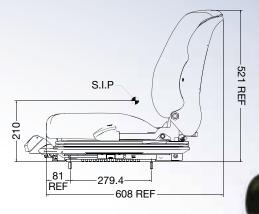
- Armrests
- Slides

MOUNTING



1400E





Applications: Lawn & Garden, Comm. Turf, Forklifts, RT Forklifts, Skid Steers, Rollers, Compactors, Trenchers

FLM Mechanical Suspension

- Suspension stroke (80mm, 56mm, 44mm)
- Full scissor suspension
- Weight adjust
- Ride indicator
- Fore/aft slide adjust
- Molded suspension cover
- Recliner
- Ergonomic contoured comfort cushions
- Quick-release cushions for easy service
- Black vinyl
- Asphalt gray cloth

Optional

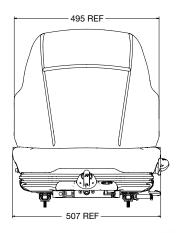
- Armrests (shown)
- Seat belts (shown)
- Hip restraints
- Swivel

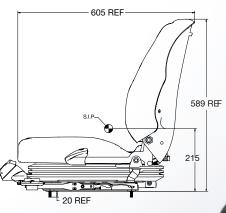




1815







Applications: Lawn & Garden, Comm. Turf, Forklifts, RT Forklifts, Skid Steers, Rollers, Compactors, Trenchers

FLM Mechanical Suspension

- Suspension stroke (80mm, 56mm, 44mm) Ergonomic contoured
- Full scissor suspension
- Weight adjust
- Ride indicator
- Fore/aft slide adjust
- Molded suspension cover
- Tethers

- comfort cushions
 - Quick-release cushions for easy service
 - Mid back
 - Black vinyl

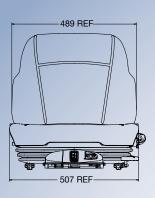
Optional

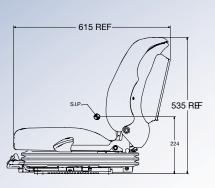
- Armrests
- Seat belts
- Hip restraints











Applications: Forklifts, Small Construction Equipment

Features

- 35 FLA air suspension (12v)
- Suspension stroke (80mm)
- Full scissor suspension
- Weight adjust
- Ride indicator
- Fore/aft slide adjust
- Molded suspension cover
- Ergonomic contoured comfort cushions
 - Quick-release cushions for easy service
 - Black vinyl

 - Asphalt gray cloth
- Recliner
- Operator presence switch
- Book box

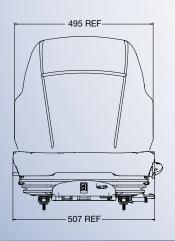
Options

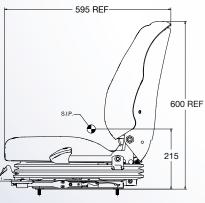
- Armrests
- Seat belts
- Hip restraints
- Swivel



1835

BLACK VINYL SHOWN



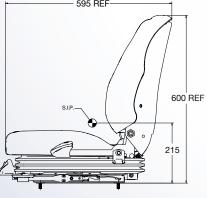


Applications: Forklifts, Skid Steers, Comm. Turf, Small Construction Equipment

Features

- 35 FLA air suspension (12v)
- Suspension stroke (80mm) - Full scissor suspension
- Weight adjust
- Ride indicator
- Fore/aft slide adjust
- Molded suspension cover
- Tethers

- Mid back
- Ergonomic contoured comfort cushions
 - Quick-release cushions for easy service
 - Black vinyl
- Recliner
- Operator presence switch





- Armrests
- Seat belts
- Hip restraints













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